

## Heavy Duty Workbench Assembly

Please use these instructions to assist in the assembly of the following workbenches

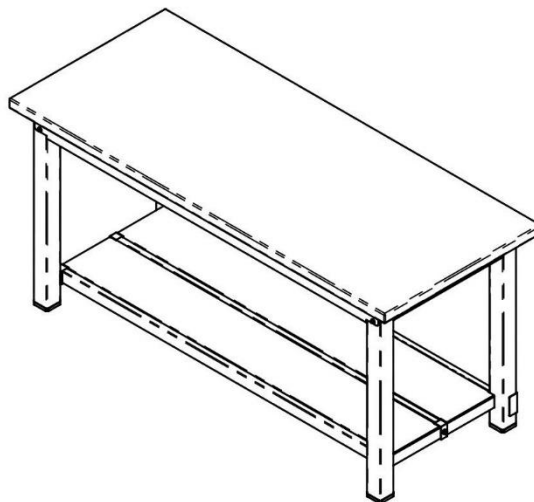
**WBH.915** 900(h) x 1500(w) x 750(d)

**WBH.918** 900(h) x 1800(w) x 750(d)

**WBH.921** 900(h) x 2100(w) x 750(d)

Applicable across all heavy-duty workbenches with all benchtops, castors (optional) and undershelves (optional).

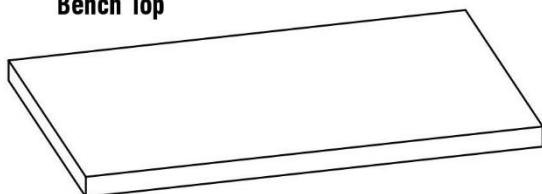
**YOU WILL NEED:**  
5mm Allen key



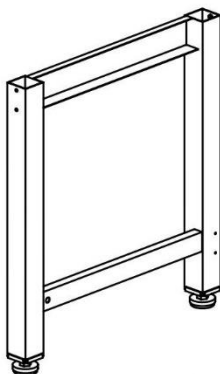
## Heavy Duty Workbench Parts List

Hardware	WBH.915	WBH.918	WBH.921	UNDERSHELF (optional)
M8 Socket Cap Screw Qty	20	22	24	4
M8 Spring Washer Qty	20	22	24	4
M8 Flat Washer Qty	20	22	24	4
Castor Kit Adapter Bush Qty (optional)	4	4	4	n/a

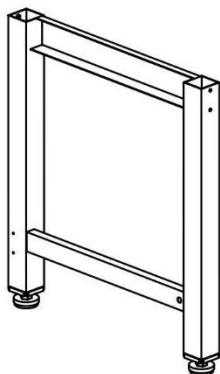
**Bench Top**



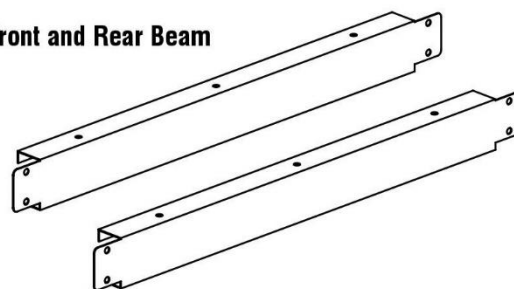
**Left Leg Assembly**



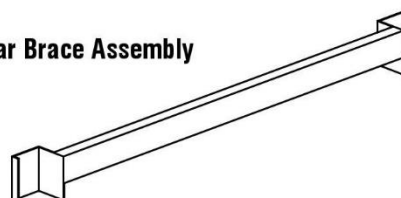
**Righty Leg Assembly**



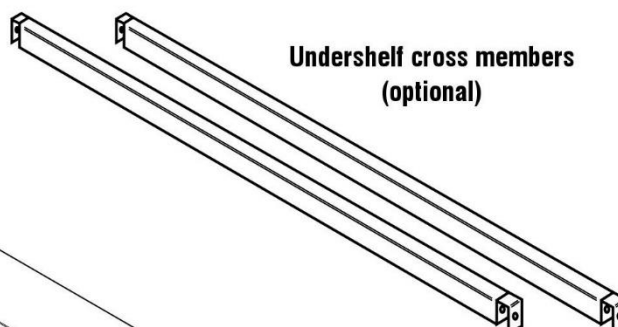
**Front and Rear Beam**



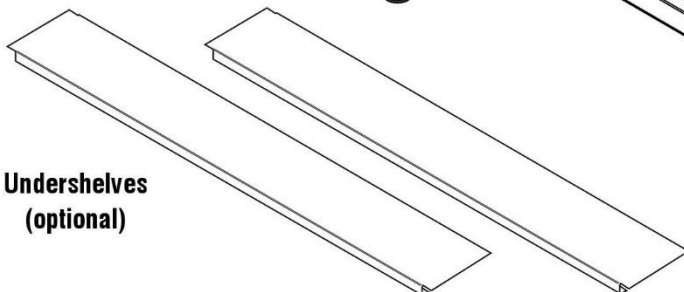
**Rear Brace Assembly**



**Undershelf cross members (optional)**



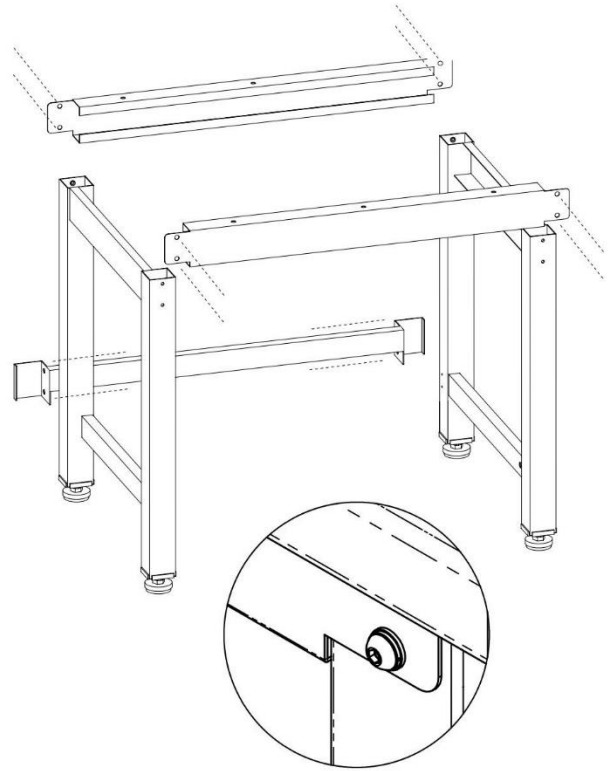
**Undershelves (optional)**



## STEP 1. ASSEMBLE FRAME

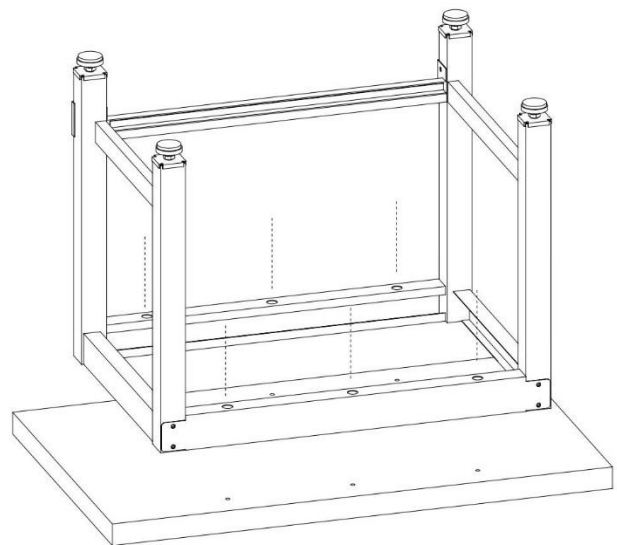
*Follow these instructions when building the heavy duty workbench for the first time.*

1. As shown in the diagram, place the left and right leg assemblies opposite each other. Align the 4 holes on the front beam with the 2 holes on each leg assembly and fix using an M8 socket cap screw, spring washer and flat washer for each hole.
2. Repeat for rear beam.
3. Once in place and secure locate rear brace assembly and attach also using 4 x M8 socket screw, spring and flash washers. Tighten all screws securely.



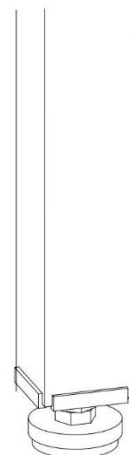
## STEP 2. MOUNT BENCHTOP

1. Place the upturned benchtop onto a soft surface to avoid scratches with the screw holes facing up.
2. Turn over the assembled bench and align holes in the rear and front beam with the holes in the benchtop. Using M8 socket cap screw, spring washer and flat washer align and screw into benchtop. Tighten all screws securely.
3. Use **8 sets** of screws for 1500 wide bench  
Use **10 sets** of screws for 1800 wide bench  
Use **12 sets** of screws for 2100 wide bench
4. Turn over the workbench right side up.



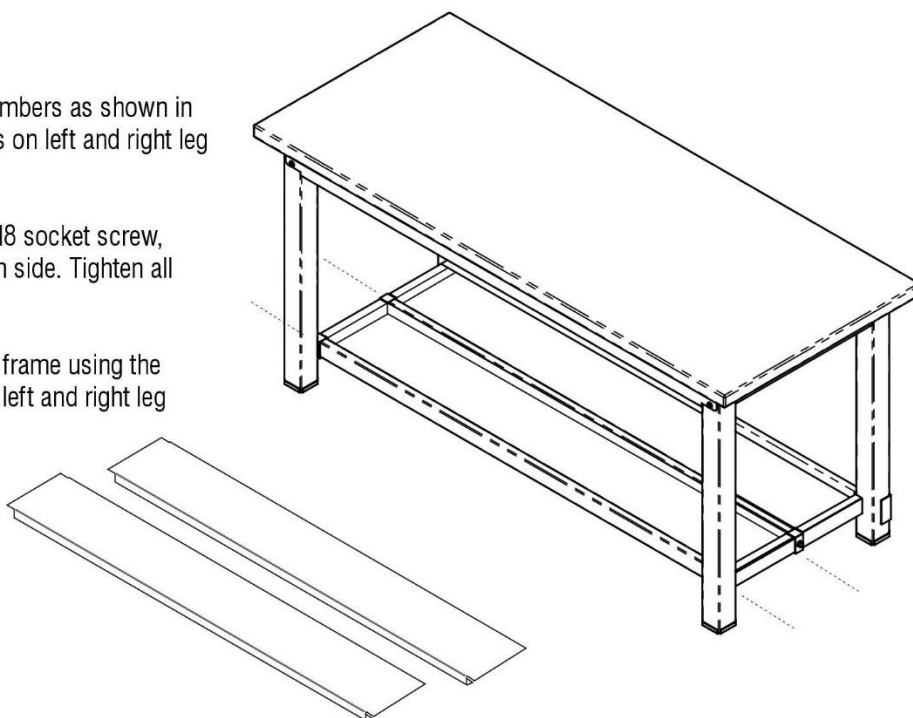
## STEP 3. FEET/CASTORS

1. If using levelling feet, turn clockwise to level
2. If using **castors (optional)** unscrew existing levelling feet and remove (**castors reduce weight capacity**)
3. Screw 1 x adapter bush (optional) clockwise over the smaller thread of each castor
4. Once complete screw castor with adapter bush into leg assembly clockwise and tighten.



#### STEP 4. ASSEMBLE UNDERSHELVES

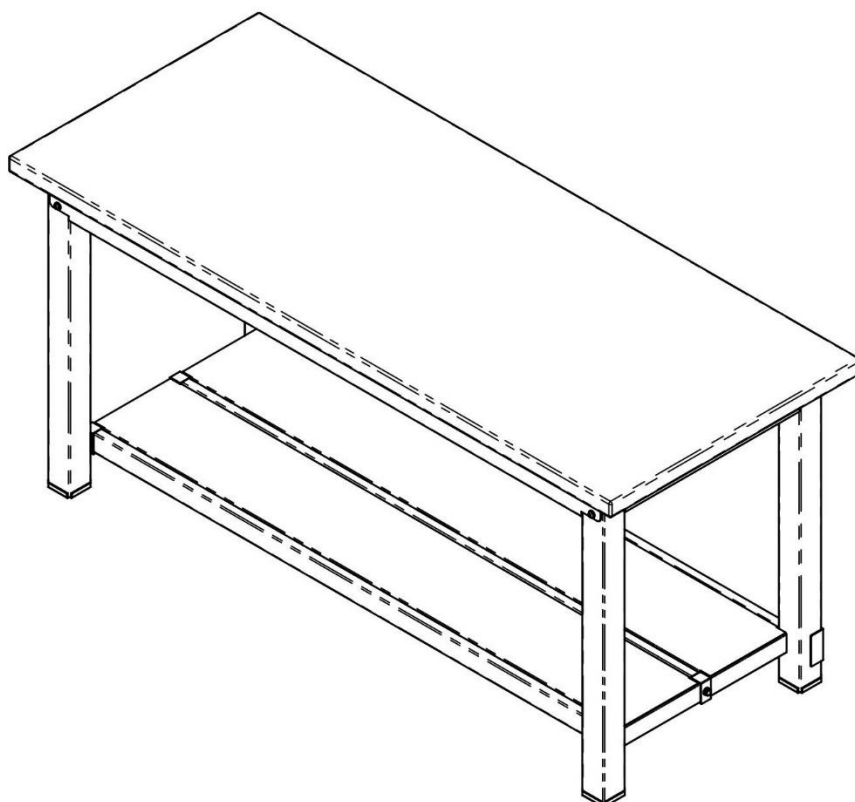
1. Place both undershelf cross members as shown in the diagram and align with holes on left and right leg assemblies.
2. Once in place secure with 1 x M8 socket screw, spring and flash washer on each side. Tighten all screws securely.
3. Rest undershelves on the lower frame using the sides as contact points on both left and right leg assemblies



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#### STEP 5. COMPLETE

1. Your workbench is now complete.



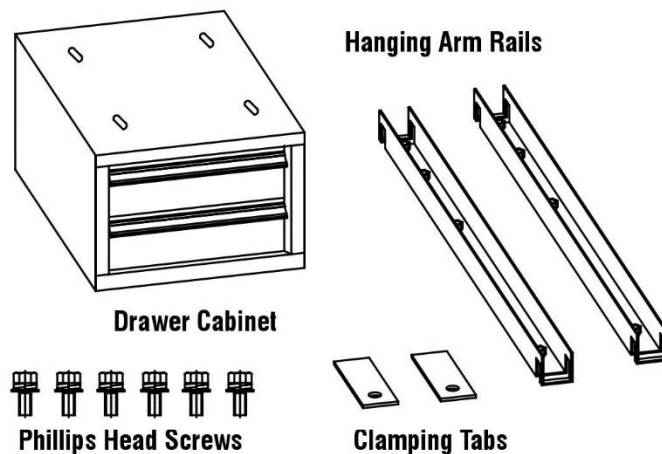
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#### STEP 6 (OPTIONAL). MOUNTING DRAWER CABINETS

1. See over page.

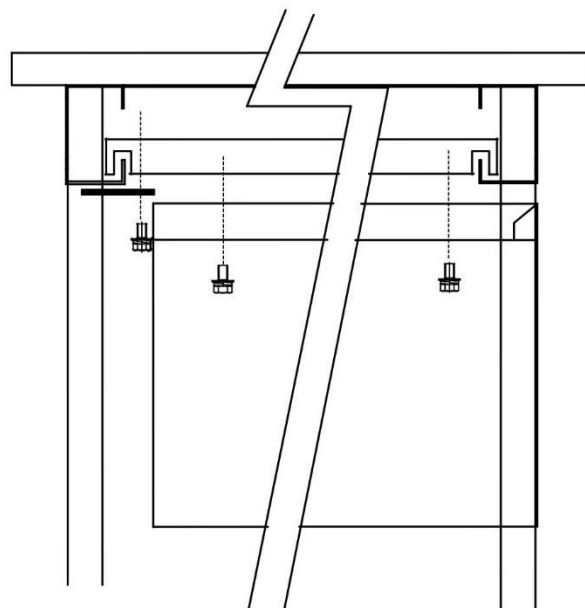
## STEP 6 (OPTIONAL). MOUNTING DRAWER CABINETS

1. Remove 1 x drawer cabinet, 2 x hanging arm rails, 2 x clamping tabs and 4 x phillips head screws from carton.



## STEP 7 (OPTIONAL). MOUNTING HANGING ARMS

1. Slide both hanging arm rails onto the underside of the front and rear beam channels using the lip on the beams and the groove in the hanging arm rails. Ensure the 3 grouped holes are facing towards the rear of the bench.  
(TIP: Angling the rails at 10-40 degrees can assist with mounting)
2. Remove the top drawer to allow access from inside of the cabinet to the holes in the top surface. Align the holes in the hanging arm rails with the holes in the drawer cabinet, making sure the front of the drawer cabinet is flush with the outside of the front beam.
3. Using 4 x phillips head screws secure the drawer cabinet to each hanging arm rail and tighten.
4. Align the clamping tab holes with the rear holes on the hanging arm rails (as shown in the diagram) and fasten each one using a phillips head screw. This tab provides friction and minimises drawer cabinet lateral movement.



## STEP 8 (OPTIONAL). MOUNTING HANGING ARMS

1. Place the top drawer back into the cabinet. Repeat for any opposing drawer cabinet on your workbench. Your Heavy Duty Workbench is now complete.

